



VISUAL CONTACT OUTSIDE



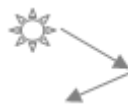
MANUFACTURED IN THE EU
REACH COMPLIANT



FLAME RETARDANT



COLD-CUT, CRUSH-CUT OR
ULTRASONIC



REFLECTIVE FABRIC



PHTHALATE-FREE



INDOOR AIR QUALITY CERTIFIED

TECHNICAL PROPERTIES

Fabric Characteristic	Standard	
Composition		79 % PVC + 19 % PES+ 2 % aluminum coating
Weight (g/m ²)		490 ± 5 %
Yarn/cm	Internal method	Warp: 22 Fill: 16
Yarn diameter (mm)	Internal method	0.30
Openness factor (%)		2 %
Thickness (mm)		0.68 ± 5 %
Light fastness (grey scale level)	EN ISO 105 B06-2002 (interior) EN ISO 105 B03:1994 (exterior) EN ISO 105 B04:1998 (exterior) EN ISO 4892-2 (exterior)	5/ 5 4/ 5 White
Light fastness (blue scale level)	EN ISO 105 B02:2002 (interior)	8/ 8 7/ 8 white
Tearing resistance (daN)	EN ISO 13937-3:2001	4.6 (Warp)/ 4.0 (Weft)
Breaking resistance (daN/5cm)	EN ISO 13934-1:1999	164 (Warp)/ 138 (Weft)
Stretch (%)	EN ISO 13934-1:1999	28.5 % (Warp)/ 17.1 % (Weft)
Adhesion on adhesive tape (SRC layer)	TESA 4651, 8N TESA 4657, 10 N	Without changes in surface -Pass
Resistente to humidity (SRC layer)	ISO 6270-2 (40°C, 100% RH)	Without changes in surface -Pass
Resistance to cleaning agents (SRC layer)	Based on ISO 2812-1- 30 cycles dry Based on ISO 2812-1- 30 cycles glass cleaner Based on ISO 2812-1- 30 cycles bleach Based on ISO 2812-1- 30 cycles soapy water Based on ISO 2812-1- 30 cycles ammonia 10%	Without changes in surface -Pass Without changes in surface -Pass Without changes in surface -Pass Without changes in surface -Pass Without changes in surface -Pass
Resistance to oil (SRC layer)	Based on ISO 2812-3- 48 h	Without changes in surface -Pass
Odour test	PV-3900	3 Pass
Fire classification	EN 13773:2003 DIN 4102 EN 13501-1:2007 NFPA 701	Class 1 B1 Bs2d0 Pass
Roll size		Width 250 cm, Length 23.5 m
Recycled content		2 % Pre-consumer
Antimicrobial activity	ASTM 2180-01 and ASTM G21-09	Microorganism Growth Inhibition
Printable		Yes(non metallized side)



Roller blinds



Panel blinds



Skylight blinds

SUN CONTROL PROPERTIES															
Colour	THERMAL FACTORS						OPTICAL FACTORS								
	Fabric		Fabric+Glazing				% T _v	% R _v	% T _{au,n-n}	% T _{au,n-diff}	% T _{uv}	Glare Control	Night Privacy	Visual Contact	Daylight Utilisation
	% T _s	% R _s	G _{tot} internal Glazing C		G _{tot} internal Glazing D										
		G _{tot}	Class	G _{tot}	Class						Class	Class	Class	Class	
White	6	51	0,37	1	0,24	2	5	53	3	2	3	2	2	2	1
White Linen	6	50	0,37	1	0,24	2	5	50	2	3	3	2	2	2	1
White Sand	6	48	0,37	1	0,25	2	5	49	3	2	3	3	2	2	1
White Grey	4	48	0,37	1	0,24	2	3	49	2	1	3	3	2	2	1
Grey Pearl	4	48	0,37	1	0,24	2	3	52	2	1	2	3	2	2	1
Grey Sand	4	47	0,38	1	0,25	2	3	51	2	1	3	3	2	2	1
Grey Ebony	3	46	0,38	1	0,25	2	2	51	1.5	0.5	2	3	2	2	0

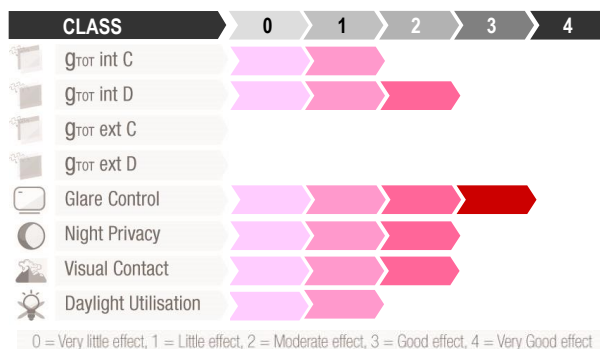
Data measured according to EN 410:2011 and EN 14500:2008
 Calculations of g_{tot} are according to EN 13363-1, with 10% frame area.
 Classification of thermal and visual characteristics according to EN 14501:2005
 Data of g_{tot} are given using standard Glazing C and D. though any other combination may be calculated under request.

V.E.S.T. diagrams (Vertisol Efficiency Scale Table), based on standard EN 14501 have been developed by Vertisol as a useful tool in the selection of the right shading for each situation:

White, White Linen



Grey Pearl, Grey Sand, White Sand, White Grey



Ebony Grey



All specifications are based on average values and may deviate. The values are given for guidance and are not contractual.
 Subject to technical modifications

Thermal and visual properties

European Standard **EN 14501** states the properties that shall be taken into account when comparing solar protection devices. It also specifies the corresponding parameters and classifications to quantify its properties of **thermal and visual comfort**. Five performance classes are specified:

Class	Influence on thermal or visual comfort				
	0	1	2	3	4
	very little effect	little effect	moderate effect	good effect	very good effect

%Ts ($\tau_{e, n-h}$)	Normal/hemispherical solar transmittance. Ratio of the total transmitted flux to the directional incident global radiation, from 280 nm to 2500 nm (including UV and IR part of the solar spectrum).
%Rs ($\rho_{e, n-h}$)	Normal-hemispherical solar reflectance. Ratio of the total reflected flux to the directional incident global radiation, from 280 nm to 2500 nm (including UV and IR part of the solar spectrum).
g_{tot}	Total energy transmittance of the shading device combined with the glazing employed. It can be calculated according to EN 13363-1 (simplified method) or EN 13363-2 (ISO 15099, detailed method). Most common standard glazing used un calculation (EN 14501): Glazing Standard C: Double glazing low-e filled with argon 4-16-4. Glazing Standard D: Reflective double low-e glazing filled with argon 4-12-4.
%Tv ($\tau_{v, n-h}$)	Normal/hemispherical light transmittance. Ratio of the visual transmitted flux to the directional incident global radiation, from 380 nm to 780 nm. The total transmitted light is the sum of the direct transmittance through the fabric and the light diffused by it.
%Rv ($\rho_{v, n-h}$)	Normal/hemispherical light reflectance. Ratio of the visual reflected flux to the directional incident global radiation, from 380 nm to 780 nm.
$\tau_{v, n-n}$	Normal/normal light transmittance (direct). Its value is frequently close to the openness factor.
$\tau_{v, n-dif}$	Normal/diffuse light transmittance.
τ_{UV}	Ultra-Violet transmittance, From 280 to 380 nm.
%OF	Openness coefficient. Ratio between the area of the openings and the total area of the fabric. It can be approximated by $\tau_{v, n-n}$

Environmental & health properties

- **Phthalate-free**
- **Lead-free and Bisphenol A-free**
- **Free of substances on the REACH SVHC list**
- **Greenguard Gold** low VOC emission

Manufacturing properties

- Always store and handle rolls horizontally
- Cold-cut, crush-cut or ultrasonic
- Welding: Thermo or ultrasonic
- Manufacturing direction: Blinds can be manufactured 'drop to length' or railroded. BUT do not place blinds manufactured in different directions in the same area, as this difference will be spotted
- Manufacture panel blinds only 'drop to length' ↓



Maintenance

- Periodic maintenance: remove dust with vacuum cleaner, dry cloth or compressed air
- In case of accumulated dirt, it can be cleaned using a sponge or soft brush dipped in soapy water or spray cleaner. In both cases the fabric should be rinsed, leaving the curtain to dry open.
- Under no circumstances should solvents or abrasives that could damage the fabric coating be used, so care should be taken to avoid paint, varnish or ink stains



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contemporary weavers

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ISO 9001:2015 and
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